

**Electrical Reliability Services, Inc.**  
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Jacksonville, FL 32218  
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June 15, 2017

Gainesville Renewable Energy Center LLC  
11201 Northwest US Highway 441  
Gainesville, FL 32653-8001

**Attention:** Mr. Michael Buonsignore

**Subject:** GSU Transformer Testing  
Project No. 1011971

**Dear Mr. Buonsignore,**

Thank you for the opportunity to provide services for you during this project. Our comprehensive report and recommendations are attached. They detail the work we performed, results obtained and provide recommendations for any corrective actions. Please let us know if you have any questions or need additional information.

As an independent third party electrical testing, maintenance and engineering services firm and full member of the InterNational Electrical Testing Association (NETA), Electrical Reliability Services prides itself in the quality of our services and skills of our people. Thanks again for the opportunity to provide you with electrical testing services. If there is anything more we can do for you, please don't hesitate to contact us.

**Sincerely,**

**Frank J Halm**  
Service Center Manager  
Electrical Reliability Services, Inc.



# Gainesville Renewable Energy Center LLC

## GSU Transformer Testing

**VERTIV – ELECTRICAL RELIABILITY SERVICES**

**Purchase Order No.** PO-2017-0176

**Project No.** 1011971

**Report Date** 6/15/2017

**Site Address** 11201 Northwest US Highway 441, Gainesville, FL 32653-8001

**Project Leader** John D Labrozzi

**Approved by** Jim Bartolotta - Supervising Engineer



## TABLE OF CONTENTS

1. SUMMARY.....	3
2. OBJECTIVES.....	3
3. SERVICE DESCRIPTION.....	3
4. PROCEDURES.....	4
5. RESULTS, COMMENTS, DEFICIENCIES AND RECOMMENDATIONS .....	5
6. APPENDIX.....	6

## 1. SUMMARY

- 1.1 This project was initiated by Mr. Michael Buonsignore with Gainesville Renewable Energy Center LLC. All testing was performed by Electrical Reliability Services Field Engineers John D Labrozzi, Greg Perkins, Michael Smith, and Richard Sirmans on May 23, 2017.
- 1.2 Maintenance tests and inspections help determine if electrical equipment is suitable for use.
- 1.3 This project involved testing of a transformer.
- 1.4 All test results are acceptable. Please refer to Section 5 for complete details regarding comments, deficiencies and recommendations.

## 2. OBJECTIVES

- 2.1 The transformer in Section 3 of this report has been inspected and tested to help assure their proper and safe operation. Defective or marginal equipment can be identified, repaired, replaced or scheduled for future repairs without costly or unexpected interruptions during normal operating periods.
- 2.2 The test results are particularly valuable when kept for comparison with past and future maintenance test results. This historic database enables one to predict the probability of equipment failure and thus schedule facility production and financial budgets to accommodate preventive maintenance or repair rather than breakdown maintenance.

## 3. SERVICE DESCRIPTION

- 3.1 This project was initiated by Mr. Michael Buonsignore with Gainesville Renewable Energy Center LLC. All testing was performed by Electrical Reliability Services Field Engineers John D Labrozzi, Greg Perkins, Michael Smith, and Richard Sirmans on May 23, 2017.
- 3.2 Maintenance testing of one (1) Liquid-Filled Transformer, 104MVA / 138.6MVA / 173.3MVA, 141.45Y / 81.666kV - 13.8kV

## 4. PROCEDURES

The following procedures were followed in the performance of this project:

### 4.1 Transformer, Liquid-Filled

#### 4.1.1 Visual and Mechanical Inspection

- .1 Inspect physical and mechanical condition.
- .2 Inspect anchorage and alignment.
- .3 Verify the presence of PCB content labeling.
- .4 Verify the unit is clean.
- .5 Verify that alarm, control, and trip settings on temperature and level indicators are as specified.
- .6 Verify tightness of accessible bolted electrical connections.
- .7 Verify that cooling fans operate correctly and have appropriate overcurrent protection.
- .8 Verify correct liquid level in tanks.
- .9 Verify de-energized tap-changer position is left as specified.

#### 4.1.2 Electrical Tests

- .1 Perform insulation-resistance tests winding-to-winding and each winding-to-ground for ten minutes. Apply voltage in accordance with manufacturer's published data. In the absence of manufacturer's published data, use industry standard. Calculate dielectric absorption ratio and polarization index.
- .2 Perform turns-ratio tests at set tap position.
- .3 Perform insulation power-factor or dissipation-factor tests on all windings in accordance with the test equipment manufacturer's published data
- .4 Perform power-factor or dissipation-factor tests on each bushing equipped with a power-factor/ capacitance tap. These tests shall be in accordance with the test equipment manufacturer's published data.

- .5 Perform excitation-current tests in accordance with test equipment manufacturer's published data.
- .6 Measure winding resistance at the designated tap position.
- .7 Remove a sample of insulating liquid in accordance with ASTM D 3613 and perform dissolved-gas analysis (DGA) in accordance with ANSI/IEEE C57.104 or ASTM D 3612.
- .8 Remove a sample of insulating liquid in accordance with ASTM D 923. The sample shall be tested for the following.
  - Dielectric breakdown voltage
  - Acid neutralization number
  - Specific gravity
  - Interfacial tension
  - Color
  - Visual condition
  - Water in insulating liquids.

## 5. RESULTS, COMMENTS, DEFICIENCIES AND RECOMMENDATIONS

- 5.1 The Oil Analysis found that the moisture content is unacceptable based on the equipment class and liquid type. **It is recommended to conduct oil resample in three (3) months to monitor this unit. It is also recommended to compare the results with any previous oil analysis results obtained.**
- 5.2 The Dissolved Gas Analysis (DGA) shows only minor amounts of combustible gas. **It is recommended to conduct oil resample in six (6) months to monitor this unit.**

## 6. APPENDIX

# APPENDIX



# Table of Contents

## Job # 1011971

Electrical Reliability Services Inc.  
Ft Myers Area Service Center  
11000 Metro Parkway, Unit 29-30  
Ft. Myers, FL 33966  
Phone 239-693-7100

PAGE 1

CUSTOMER GAINESVILLE RENEWABLE ENERGY CENTER LLC  
ADDRESS 11201 NW US HWY 441; GAINESVILLE FL US JOB # 1011971  
OWNER GAINESVILLE RENEWABLE ENERGY CENTER LLC; 11201 NW US HWY 441; GAINESVILLE FL US  
LOCATION/PLANT \_\_\_\_\_

<b>SUBSTATION EQUIPMENT IDENTIFICATION</b>	<b>DATA TEST FORM EQUIPMENT LOCATION</b>	<b>TEST DATA PAGE #</b>
TRANSFORMER SWITCHYARD GSU TRANSFORMER	56201 - TRANSFORMER BASIC INSP & TEST SWICHYARD	1
TRANSFORMER SWITCHYARD GSU TRANSFORMER	93500 - PF TWO-WINDING TRANSFORMERS G.R.E.	3



CUSTOMER GAINESVILLE RENEWABLE ENERGY CENTER LLC PAGE 1  
 ADDRESS 11201 NW US HWY 441; GAINESVILLE FL US JOB # 1011971  
 OWNER GAINESVILLE RENEWABLE ENERGY CENTER LLC; 11201 NW US HWY 441; GAINESVILLE FL US  
 LOCATION/PLANT \_\_\_\_\_ DATE LAST INSPECTION NA  
 DATE 5/23/2017 TEMPERATURE 28 °C HUMIDITY 65 % EQPT. LOCATION SWICHYARD  
 SUBSTATION TRANSFORMER SWITCHYARD EQUIPMENT I.D. GSU TRANSFORMER

**NAMEPLATE DATA**

DATE OF MANUFACTURE 8-2012  
 MANUFACTURER PENNSYLVANIA TRANSFORMER TECHNOLOGY SERIAL NO. C-07987-5-1 CLASS ONAN/ONAF/OFAD  
 CATALOG/SPEC. NO. 19087 KVA 104,000 / 138,600 / 173,300 TRANSFORMER TYPE Modern Sealed Conservator Tank  
 PHASE 3 TEMPERATURE RISE 65 / \_\_\_\_\_ °C IMPEDANCE 9.2 % at 104,000 kVA B.I.L. RATING 650 kV PRIMARY 110 kV SEC.  
 COOLANT Mineral Oil MAIN TANK CAPACITY 89865 Gallons LTC CAPACITY 3765 Gallons AUX. COMPART. CAP. 5745 Gallons  
 WINDING POLARITY Not Identified WINDING MATERIAL Copper / Copper K FACTOR N/A TOTAL WEIGHT 358595 Pounds  
 PRIMARY VOLTAGE 141,450 / 81,666 Volts rms  DELTA  WYE RATED CURRENT 435 / 580 / 725 AMPERES  
 SECONDARY VOLTAGE 13,800 / \_\_\_\_\_ Volts rms  DELTA  WYE RATED CURRENT 4,351 / 5,799 / 7,251 AMPERES  
 TAP VOLTAGES 144,900 141,450 138,000 134,550 131,100  
 TAP / CONNECTIONS A B C D E  
 TAP CHANGER:  INTERNAL  EXTERNAL TOP VALVE SIZE NA in. BOTTOM VALVE SIZE NA in. TRANSF. LOCATION Outdoor - Ground Level  
 PRIMARY BUSHINGS: Side/Accessible SECONDARY BUSHINGS Top/Accessible Other N/A  
 PCB CONTENT LESS 1 ppm EPA Label  YES  NO  N/A CERTIFIED BY NL DATE 8-2012

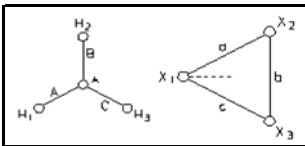
**VISUAL INSPECTIONS:**

BUSHINGS Good Condition SUPPORT INSULATORS N/A CONNECTIONS Tight  
 PAINT CONDITION Good RADIATORS Good Condition NO-LOAD TAP CHANGER Good Condition  
 LOAD TAP CHANGER N/A GAS REGULATOR N/A CABINET HEATERS Operating Normally  
 LEAKS None  
 FANS AND CONTROLS Operating Normal NUMBER OF FANS 24 PUMPS AND CONTROLS N/A NUMBER OF PUMPS 0  
 TAP SETTING (CONNECTIONS): AS FOUND B AS LEFT B GROUNDS \_\_\_\_\_  
 ADDITIONAL EQUIPMENT \_\_\_\_\_

**GAUGES/ALARMS:**

COOLANT TEMPERATURE 24.5 °C COOLANT MAXIMUM TEMPERATURE 60 °C RESET TEMP. GAUGE   
 COOLANT LEVELS: MAIN TANK Normal LOAD TAP CHANGER LEVEL N/A AUXILIARY COMPARTMENT LEVEL Normal  
 PRESSURE/VACUUM GAUGE AS FOUND N/A AS LEFT N/A GAS BOTTLE N/A PSIG  
 OTHER GAUGES \_\_\_\_\_

**VECTOR DIAGRAM**



- STANDARD VECTORS**
- DELTA - WYE:
  - DELTA - DELTA:
  - WYE - WYE:
  - WYE - DELTA:
  - SINGLE PHASE:
  - NON STANDARD VECTOR:

**COOLANT SAMPLES**

- |   |   |
|---|---|
| <input type="checkbox"/> ROUTINE QUALITY        | <input type="checkbox"/> PCB CONTENT            |
| <input type="checkbox"/> MOISTURE CONTENT       | <input type="checkbox"/> OTHER TESTS <u>N/A</u> |
| <input type="checkbox"/> POWER FACTOR 25°C      | <input type="checkbox"/> OTHER TESTS <u>N/A</u> |
| <input type="checkbox"/> POWER FACTOR 100°C     | <input type="checkbox"/> OTHER TESTS <u>N/A</u> |
| <input type="checkbox"/> DISSOLVED GAS ANALYSIS | SYRINGE ID _____                                |

**GAS SAMPLES:**

%TOTAL COMBUSTIBLE GAS: AS FOUND \_\_\_\_\_ AS LEFT \_\_\_\_\_  
 %OXYGEN: AS FOUND \_\_\_\_\_ AS LEFT \_\_\_\_\_

EQPT. INVENTORY NO. 5351415, 5351407, 1436

TESTED BY: Sirmans, Rich



# TRANSFORMER INSPECTION

Electrical Reliability Services Inc.  
 Ft Myers Area Service Center  
 11000 Metro Parkway, Unit 29-30  
 Ft. Myers, FL 33966  
 Phone 239-693-7100

CUSTOMER GAINESVILLE RENEWABLE ENERGY CENTER LLC PAGE 2  
 ADDRESS 11201 NW US HWY 441; GAINESVILLE FL US JOB # 1011971  
 OWNER GAINESVILLE RENEWABLE ENERGY CENTER LLC; 11201 NW US HWY 441; GAINESVILLE FL US  
 LOCATION/PLANT \_\_\_\_\_  
 SUBSTATION TRANSFORMER SWITCHYARD EQUIPMENT ID GSU TRANSFORMER

SERIAL NUMBER C-07987-5-1

**INSULATION RESISTANCE TESTS**

CORE/COIL TEMPERATURE 28 °C TEMPERATURE CORRECTION FACTOR TO 20°C, TCF DRY 1.45  
 LIQUID 1.75

ALL INSULATION RESISTANCE READINGS ARE IN MEGOHMS									
MINUTES	PRIMARY WINDING TO SECONDARY WINDING AND GROUND			PRIMARY WINDING TO GROUND SECONDARY WINDING GROUNDED			SECONDARY WINDING TO GROUND PRIMARY WINDING GROUNDED		
	TEST VOLTAGE <u>5.00</u> KV			TEST VOLTAGE <u>5.00</u> KV			TEST VOLTAGE <u>5.00</u> KV		
	READING	K2	20°C	READING	K2	20°C	READING	K2	20°C
0.50	1,786	1.75	3,121.928	5,000	1.75	8,740	1,640	1.75	2,866.72
1.00	6,400	1.75	11,187.2	5,580	1.75	9,753.84	2,044	1.75	3,572.912
10.00	18,333	1.75	32,046.084	12,320	1.75	21,535.36	8,200	1.75	14,333.6
DIELECTRIC ABSORPTION	3.583			1.116			1.246		
POLARIZATION INDEX	2.865			2.208			4.012		

DIELECTRIC ABSORPTION = 1 MINUTE RDG. / 30 SECOND RDG.  
 POLARIZATON INDEX = 10 MINUTE RDG. / 1 MINUTE RDG.

**TRANSFORMER TURNS RATIO TESTS** ACCEPTABLE PERCENT ERROR : 0.50 %

TAP NUMBER/ PRIMARY TAP VOLTAGE	SECONDARY WINDING VOLTAGE	CALCULATED RATIO	MEASURED RATIO						
			H <sub>1</sub> H <sub>0</sub> / X <sub>1</sub> X <sub>2</sub>		H <sub>2</sub> H <sub>0</sub> / X <sub>2</sub> X <sub>3</sub>		H <sub>3</sub> H <sub>0</sub> / X <sub>3</sub> X <sub>1</sub>		
			MEASURED RATIO	PERCENT ERROR	MEASURED RATIO	PERCENT ERROR	MEASURED RATIO	PERCENT ERROR	
B	81,666	13,800	5.9178	5.9276	0.1656	5.9256	0.1318	5.9260	0.1386

**WINDING RESISTANCE TESTS**

**PRIMARY WINDING:**

MEASURED RESISTANCE

H <sub>1</sub>	- H <sub>0</sub>	0.1237	OHMS
H <sub>2</sub>	- H <sub>0</sub>	0.1215	OHMS
H <sub>3</sub>	- H <sub>0</sub>	0.1212	OHMS

**SECONDARY WINDING:**

MEASURED RESISTANCE

X <sub>1</sub>	- X <sub>2</sub>	0.002034	OHMS
X <sub>2</sub>	- X <sub>3</sub>	0.002102	OHMS
X <sub>3</sub>	- X <sub>1</sub>	0.002479	OHMS

COMMENTS:  
 DEFICIENCIES &  
 RECOMMENDATIONS:




# INSULATION TESTS TWO-WINDING TRANSFORMERS

Electrical Reliability Services Inc.  
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CUSTOMER GAINESVILLE RENEWABLE ENERGY CENTER LLC PAGE 3  
 ADDRESS 11201 NW US HWY 441; GAINESVILLE FL US JOB # 1011971  
 OWNER GAINESVILLE RENEWABLE ENERGY CENTER LLC; 11201 NW US HWY 441; GAINESVILLE FL US  
 LOCATION/PLANT \_\_\_\_\_ DATE LAST INSPECTION NA  
 DATE 5/23/2017 TEMPERATURE 30 °C HUMIDITY 60 % EQPT. LOCATION G.R.E.  
 SUBSTATION TRANSFORMER SWITCHYARD EQUIPMENT I.D. GSU TRANSFORMER

**NAMEPLATE DATA**

MFR Penn CLASS ONAN/ONAF/ONAF PHASES 3  
 SER NO C-07987-5-1 COOLANT OIL REASON ROUTINE  
 YEAR 2012 TANK TYPE SEALED-CONSER WEIGHT 358595 LB  
 WINDING MATERIAL Cu  
 OIL VOLUME 89,865 UG  
 OIL TEMP 25 °C  
 IMPEDANCE 9.2 %  
 WEATHER PTCLDY  
 BIL 650 kV

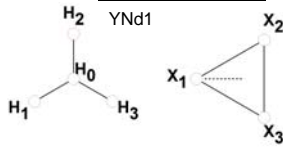


Diagram # 9 (ANSI)

BUSHING NAMEPLATE						
DSG	SERIAL NUM	MFR.	TYPE/CLASS	kV	AMPS	YEAR
H1	1000046361	A-BB	O+	138	1200	2012
H2	1000046363	A-BB	O+	138	1200	2012
H3	1000046359	A-BB	O+	138	1200	2012
H0	1000045965	A-BB	O+C	34.5	1200	2012
X1	1000047634	A-BB	T	25	9000	2012
X2	1000047633	A-BB	T	25	9000	2012
X3	1000047632	A-BB	T	25	9000	2012

	VOLTAGE (kV)		MVA	RATED I	# TAPS	NOMINAL	CHANGER	TAP SETTING
	L-L	L-G						
PRIMARY:	141.45	81.666	104	424.49	1			
SECOND:	13.8		104	4,351.05	1			

COMMENTS: \_\_\_\_\_

TRANSFORMER OVERALL TEST SET UP							TRANSFORMER OVERALL TEST RESULTS							
Test No.	INSULATION TESTED	Test Mode	Test Lead Connections				TEST kV	Capacitance C (pF)	POWER FACTOR %			DIRECT		IR Auto/Man
			HV	Red	Blue	Gnd			Measured	@ 20°C	Corr Factor	mA	Watts	
1	C <sub>HG</sub> + C <sub>HL</sub>	GST-GND	H	L		G	10.01	11,399.60			0.980	42.9760	0.7640	/
2	C <sub>HG</sub>	GSTg-RB	H	L		G	10.00	4,322.10	0.21	0.21	0.980	16.2940	0.3430	G /
3	C <sub>HL</sub>	UST-R	H	L		G	10.00	7,081.10	0.16	0.16	0.980	26.6950	0.4220	G /
4	C <sub>HL</sub> '		Test 1 Minus Test 2					7,077.50				26.6820	0.4210	Valid
5	C <sub>LG</sub> + C <sub>HL</sub>	GST-GND	L	H		G	8.01	26,597.40			0.980	100.2700	1.8440	/
6	C <sub>LG</sub>	GSTg-RB	L	H		G	8.00	19,518.10	0.20	0.20	0.980	73.5830	1.4380	G /
7	C <sub>HL</sub>	UST-R	L	H		G	8.00	7,081.60	0.15	0.15	0.980	26.6970	0.4100	G /
8	C <sub>HL</sub> '		Test 5 Minus Test 6					7,079.30				26.6870	0.4060	Valid
9	C <sub>HG</sub> '		C <sub>HG</sub> Minus H Bushings											
10	C <sub>LG</sub> '		C <sub>LG</sub> Minus L Bushings											
Oil Test 1	Overall Oil Test	UST-R	L	H		G					0.795			
Oil Test 2	LTC Chamber Oil Test	UST-R	L	H		G					0.795			

EQPT. INVENTORY NO. M4K TESTED BY: Sirmans, Rich

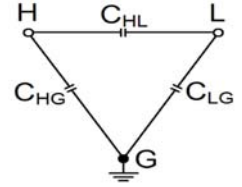
NOTE: SHORT EACH WINDING ON ITSELF

**INSULATION RATING KEY**

- G = GOOD
- D = DETERIORATED
- I = INVESTIGATE
- B = BAD

- H = HIGH VOLTAGE WINDING
- L = LOW VOLTAGE WINDING
- G = GROUND
- N = NEUTRAL BUSHING

EQUIVALENT CIRCUIT



**Transformer - Bushing C1 Tests**     Apply C1 Correction Factor from First Bushing to All Bushing     ITC     Temp Corr. Table

Test No.	Bushing Nameplate					Test Mode	TEST kV	Capacitance C (pF)	POWER FACTOR %			DIRECT		IR
	Dsg.	SERIAL #	CAT. #	PF	Cap. (pF)				Measured	@ 20°C	Corr Factor	mA	Watts	
11	H1	1000046361		0.28	430.00	UST-R	2.00	426.05	0.24	0.24	1.000	1.6060	0.0380	G /
12	H2	1000046363		0.28	431.00	UST-R	2.00	427.31	0.24	0.24	1.000	1.6110	0.0380	G /
13	H3	1000046359		0.28	428.00	UST-R	2.00	423.64	0.24	0.24	1.000	1.5970	0.0380	G /
14	H0	1000045965		0.24	447.00	UST-R	2.00	438.90	0.23	0.24	1.030	1.6550	0.0380	G /
15	X1	1000047634		0.27	811.00	UST-R	2.00	800.09	0.25	0.25	0.990	3.0160	0.0750	G /
16	X2	1000047633		0.25	772.00	UST-R	2.00	759.87	0.22	0.22	0.990	2.8650	0.0640	G /
17	X3	1000047632		0.26	770.00	UST-R	2.00	760.28	0.24	0.24	0.990	2.8660	0.0690	G /
18						UST-R								
19						UST-R								

**Transformer - Bushing C2 Tests**

Test No.	Bushing Nameplate					Test Mode	TEST kV	Capacitance C (pF)	POWER FACTOR %			DIRECT		IR
	Dsg.	SERIAL #	CAT. #	PF	Cap. (pF)				Measured	@ 20°C	Corr Factor	mA	Watts	
20	H1	1000046361		0.28	4,654.00	GSTg-RB	0.50	4,635.40	0.26	0.26	1.000	17.4750	0.4490	G /
21	H2	1000046363		0.27	4,402.00	GSTg-RB	0.50	4,393.40	0.28	0.28	1.000	16.5630	0.4590	G /
22	H3	1000046359		0.29	4,578.00	GSTg-RB	0.50	4,563.70	0.42	0.42	1.000	17.2050	0.7180	G /
23	H0	1000045965		0.18	377.00	GSTg-RB	0.50	385.46	0.35	0.36	1.030	1.4530	0.0510	G /
24	X1	1000047634		0.45	206.00	GSTg-RB	0.50	277.93	0.45	0.45	0.990	1.0480	0.0470	G /
25	X2	1000047633		0.40	210.00	GSTg-RB	0.50	282.68	0.60	0.59	0.990	1.0660	0.0640	G /
26	X3	1000047632		0.45	208.00	GSTg-RB	0.50	279.55	0.37	0.37	0.990	1.0540	0.0390	G /
27						GSTg-RB								

**EXCITING CURRENT TESTS**

CONNECTIONS:		PHASE A: -					PHASE B: -					PHASE C: -					IR
DETC	LTC	TEST kV	L(H) / C (pF)	mA	EQUIV. 10 kV Watts	TEST kV	L(H) / C (pF)	mA	EQUIV. 10 kV Watts	TEST kV	L(H) / C (pF)	mA	EQUIV. 10 kV Watts	µto/Me			
39	B	10.10	339.29	L 78.9710	624.45	10.10	347.01	L 77.2130	616.93	10.10	347.32	L 77.1440	616.12	G /			

COMMENTS:  
DEFICIENCIES &  
RECOMMENDATIONS:

**Customer** 7247225 Electrical Reliability Service, Inc.  
**Sub-Name** GSU

**City** Fort Myers, FL  
**Unit No.**

**Location**  
**Other**

**NAMEPLATE DATA**

**Manufacturer** PENN TRAN  
**Equipment Type** GENERATOR STEP UP XFMR  
**Manufacture Date** 01/01/2012  
**Transformer Class**  
**Serial No.** C-07987-5-1  
**Impedance %** 0.00  
**KVA Rating** 104,000  
**Phase/Cycle**  
**High Voltage** 138,000  
**Liquid Type** OIL  
**Low Voltage** 13,800  
**Gallons** 89,865  
**Weight**  
**Other Access**

**ADDITIONAL EQUIPMENT**

**Radiators**  
**Fans**  
**Water Cooled**  
**Oil Pumps**  
**Top FPV (inch)** 0.00  
**Bottom FPV (inch)** 0.00  
**InsulationType**  
**Conservator Tank**  
**LTC Compartment**  
**Bushing Location**  
**Breather**  
**Hose Length (feet)**  
**Service Online**  
**Power Available**

**VISUAL INSPECTION**

DATE	LEVEL	SAMPLE TEMP	TOP TEMP	P/V	PAINT	LEAKS
05/23/17		29	29			

**FIELD SERVICE**

DATE	SERVICE

**Additional Information**

Reason Not Tested

**LIQUID SCREEN TEST DATA**

DATE	SERVICE	ACID	IFT	DIEL 877	DIEL 1816	GAP	COLOR	SP. GRAV.	VISUAL	SEDIMENT
05/23/17		0.010 AC	42.5 AC	53	AC		0.50 AC	0.890 AC	CLEAR AC	NONE AC

**INHIBITOR CONTENT**

DATE	PCT. BY WEIGHT

NOTE - TESTING FOR INHIBITOR CONTENT IS USEFUL, SINCE INHIBITOR SLOWS THE AGING RATE OF THE INSULATION SYSTEM.

**LIQUID POWER FACTOR**

DATE	25 C	100 C

KEY TO ABBREVIATIONS: AC - ACCEPTABLE QU - QUESTIONABLE UN - UNACCEPTABLE RS - RESAMPLE

NOTE: \* After a result indicates that the test or service was performed by an outside source.

**Customer** 7247225 Electrical Reliability Service, Inc.  
**Sub-Name** GSU  
**Location**

**S/N** C-07987-5-1  
**Mfg.** PENN TRAN  
**Unit No.**

**Gallons** 89,865  
**KVA** 104,000  
**High Volt.** 138,000  
**Low Volt.** 13,800

**KARL FISCHER TESTING MOISTURE CONTENT EXPRESSED IN PPM**

DATE	AVG. TEMP	PPM	PCT. SATURATION	UN	MOISTURE BY DRY WEIGHT PCT.
05/23/17	34	17	17.6	UN	1.82

**RECOMMENDATION** RETEST 3 MONTHS  
 The moisture content is unacceptable based on the equipment class and liquid type. A shorter test interval is recommended to monitor this unit.

**FURAN ANALYSIS EXPRESSED IN PPB**

DATE	5H2F	2FOL	2FAL	2ACF	5M2F	TOTAL
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**GAS-IN-OIL ANALYSIS GAS CHROMATOGRAPHY EXPRESSED IN PPM**

DATE	HYDROGEN	OXYGEN	NITROGEN	METHANE	CARBON MONOXIDE	CARBON DIOXIDE	ETHANE	ETHYLENE	ACETYLENE	TOTAL COMBUST.	TOTAL GAS
05/23/17	ND	15,826	53,688	10	176	2,368	ND	ND	ND	186	72,068

**RECOMMENDATION** RETEST 6 MONTHS  
 A-THE ANALYSIS OF THIS SAMPLE SHOWS ONLY MINOR AMOUNTS OF COMBUSTIBLE GAS. THIS BASELINE INDICATES NORMAL OPERATION.

**ICP METALS-IN-OIL EXPRESSED IN PPM**

DATE	ALUMINUM	IRON	COPPER
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**PCB CONTENT EXPRESSED IN PPM**

DATE	1242	1254	1260	OTHER	TOTAL
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**NOTE:** \* After a result indicates that the test or service was performed by an outside source.